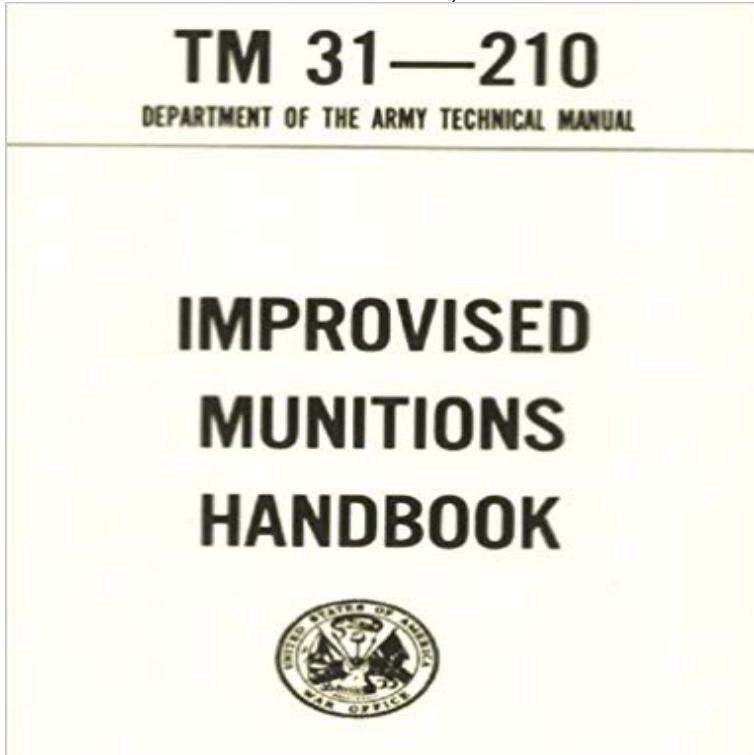


# Improvised Munitions Combined with OPERATORS MANUAL, SUBMACHINE GUN, 5.56-MM: PORT FIRING, M231



Improvised Munitions Combined with OPERATORS MANUAL, SUBMACHINE GUN, 5.56-MM: PORT FIRING, M231 Take a look at the sample for this book and for details about downloading 500 free US military manuals as a thank you for taking the time to look at our book. Purpose and Scope In Unconventional Warfare operations it may be impossible or unwise to use conventional military munitions as tools in the conduct of certain missions. It may be necessary instead to fabricate the required munitions from locally available or unassuming materials. The purpose of this manual is to increase the potential of Special Forces and guerrilla troops by describing in detail the manufacture of munitions from seemingly innocuous locally available materials. Manufactured, precision devices almost always will be more effective, more reliable, and easier to use than improvised ones, but shelf items will just not be available for certain operations for security or logistical reasons. Therefore the operator will have to rely on materials he can buy in a drug or paint store, find in a junk pile, or scrounge from military stocks. Also, many of the ingredients and materials used in fabricating homemade items are so commonplace or innocuous they can be carried without arousing suspicion. The completed item itself often is more easily concealed or camouflaged. In addition, the field expedient item can be tailored for the intended target, thereby providing an advantage over the standard item in flexibility and versatility. The manual contains simple explanations and illustrations to permit construction of the items by personnel not normally familiar with making and handling munitions. These items were conceived in-house or obtained from other publications or personnel engaged in munitions or special warfare work. This manual includes

methods for fabricating explosives, detonators, propellants, shaped charges, small arms, mortars, incendiaries, delays, switches, and similar items from indigenous materials.

Table of Contents

Section 0 Introduction

0.1 Purpose and Scope

0.2 Safety and Reliability

0.3 User Comments

Section 1 Explosives and Propellants (including igniters)

1.1 Plastic Explosive Filler

1.2 Potassium Nitrate

1.3 Improvised Black Powder

1.4 Nitric Acid

1.5 Initiator for Dust Explosions

1.6 Fertilizer Explosive

1.7 Carbon Tet Explosive

1.8 Fertilizer AN-AI Explosive

1.9 Red or White Powder Propellant

1.10 Nitric Acid/Nitrobenzene (Hellhoffite) Explosive

1.11 Optimized Process for Cellulose/Acid Explosives

1.12 Methyl Nitrate Dynamite

1.13 Urea Nitrate Explosive

1.14 Preparation of Copper Sulfate (Pentahydrate)

1.15 Reclamation of RDX from C4

1.16 TACC (Tetramminecopper (II) Chlorate)

1.17 HMTD

Book 2 OPERATORS MANUAL, SUBMACHINE GUN, 5.56-MM: PORT FIRING, M231

SCOPE.

a. Type of Manual: Operators manual.

b. Model Number and Equipment Name: M231 firing port 5.56-mm submachine gun (firing port weapon).

c. Purpose of Equipment: To provide personnel inside vehicle a suppressive fire capability while in the mounted role. Weapon can be removed for field use under combat emergency conditions. The weapon is not authorized for off-vehicle use during training.

CHAPTER 1.

INTRODUCTION

Section I General Information 1-1

Section II Equipment Description 1-3

CHAPTER 2.

OPERATING INSTRUCTIONS

Section I Description and Use of Operators Controls . 2-1

Section II Preventive Maintenance Checks and Services (PMCS). 2-5

Section III Operation Under Usual Conditions . 2-21

Preparation for Firing-Clean and Lube 2-22

Installation on M2 Infantry Fighting Vehicle 2-25

Loading . 2-25

Firing. 2-27

Remedial Action 2-34

Clearing Your Weapon 2-37

Section IV Operation Under Unusual Conditions . 2-39

CHAPTER 3.

MAINTENANCE

INSTRUCTIONS  
Section I Lubrication  
Instructions. 3-1  
Section II Troubleshooting  
Procedures. 3-3  
Section III Maintenance  
Procedures 3-21  
Field Strip .  
3-26  
Reassembly of Firing Port Weapon  
3-51  
Functional Check 3-56

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